

PUBLISHED: 18-NOV-2019
2020.0 DEFENDER (LE), 417-01

EXTERIOR LIGHTING

HEADLAMP ASSEMBLY (G2323849)

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REMOVAL

⚠ CAUTIONS:

- Protect the surrounding paintwork to avoid damage.
- Protect the surrounding trim to avoid damage.
- Before disconnecting any components, make sure the area is clean and free from foreign material. When disconnected all openings must be sealed.

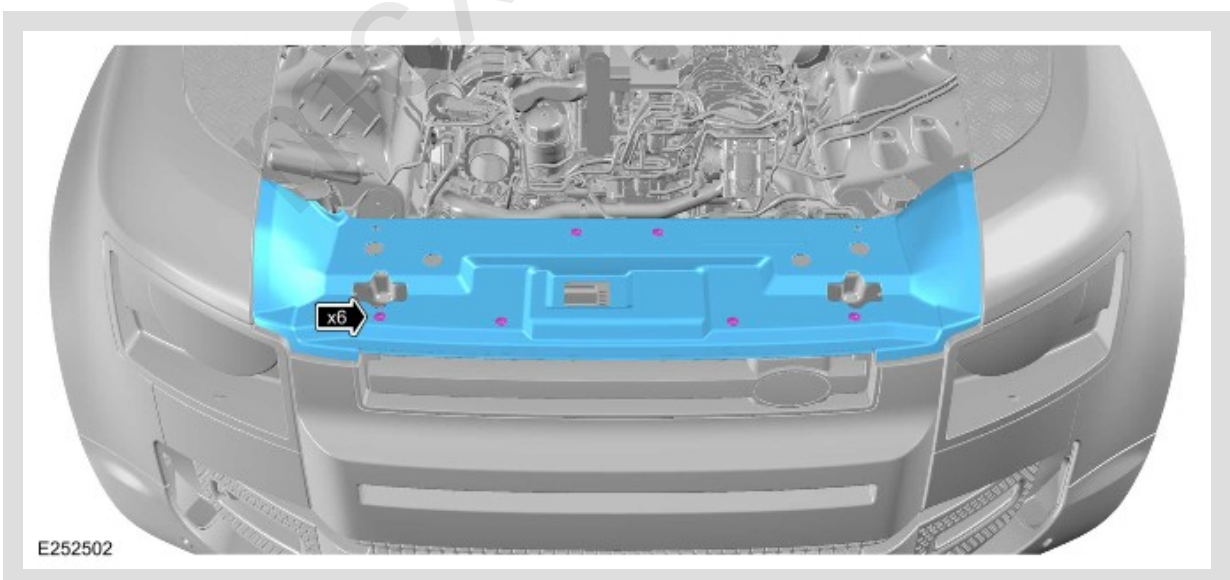
⚠ NOTES:

- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.

1. Disconnect the startup battery ground cable.

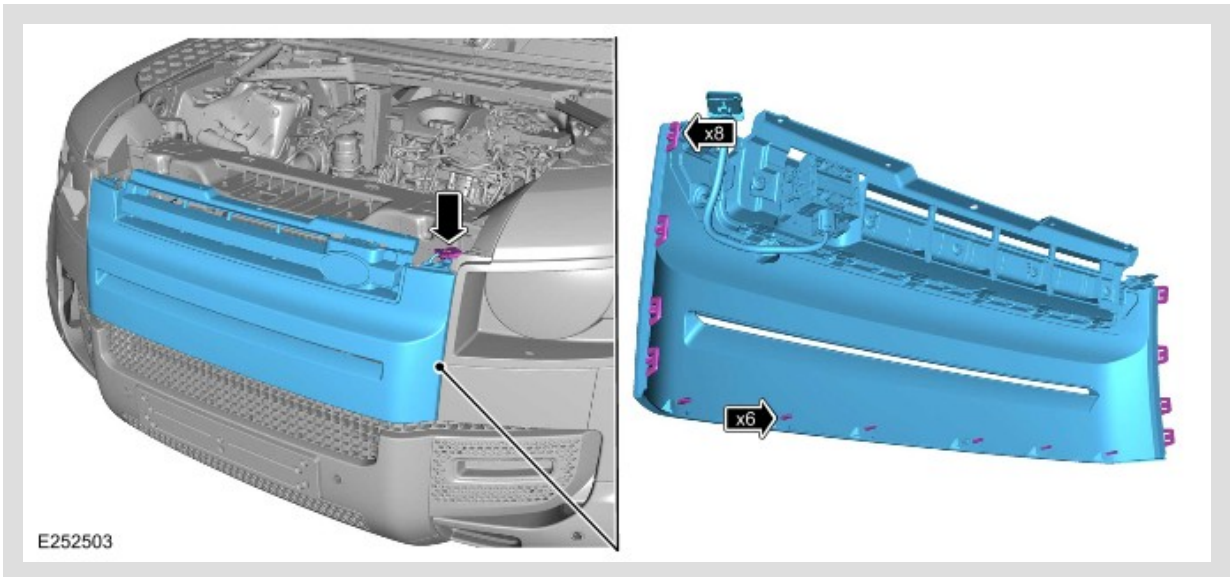
Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

- 2.



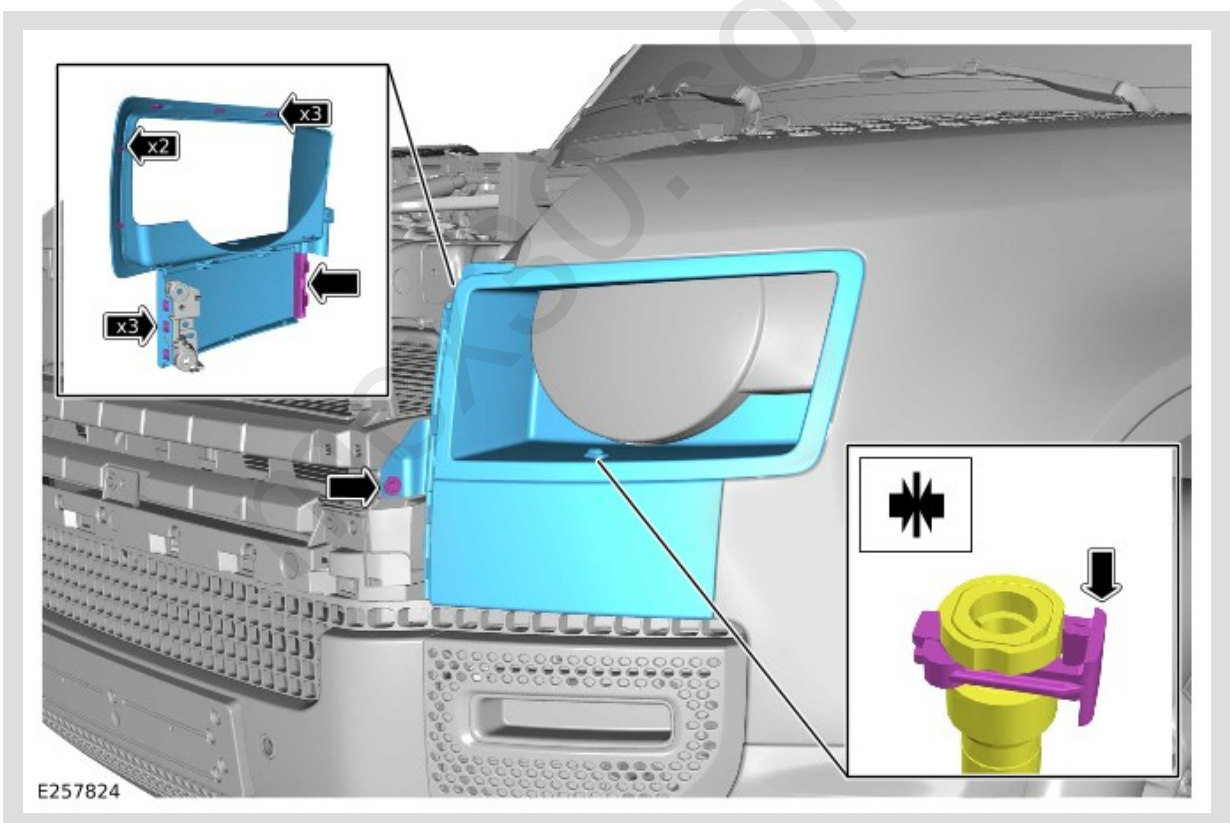
- Remove the 6 clips.
- Remove the hood latch panel finisher.

3.

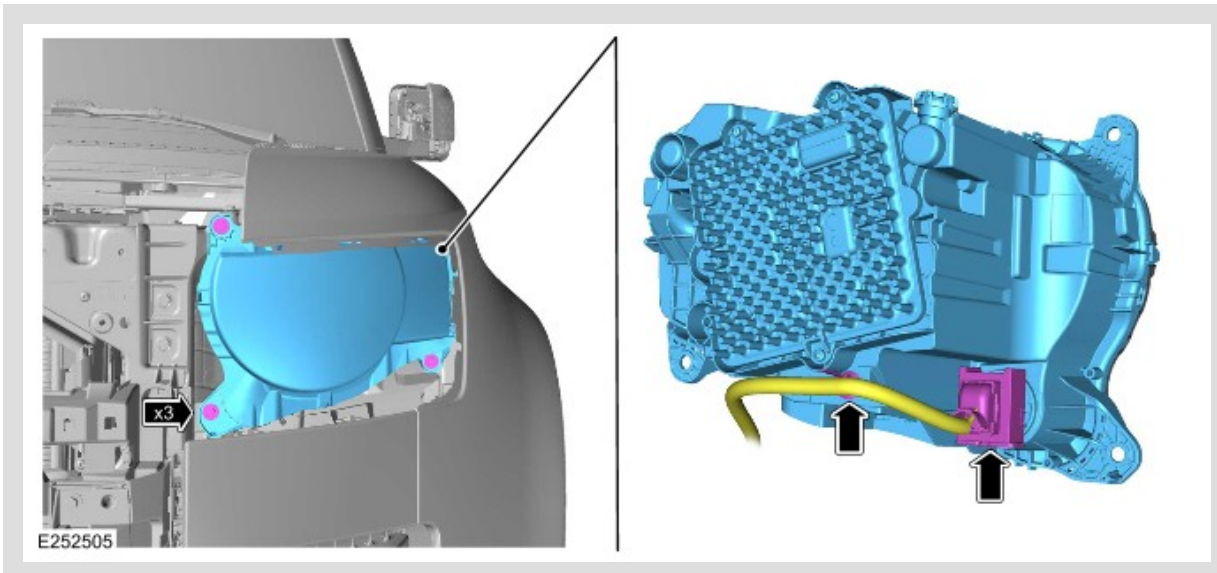


- Disconnect the electrical connector.
- Remove the radiator grille at 8 clips.

4.



- Remove the bolt.
- Release the headlamp finisher assembly.
- Disconnect the headlamp washer jet hose.
- Remove the headlamp finisher assembly.



- Remove the 3 bolts.
- Release the headlamp assembly and disconnect the electrical connector.
- Remove the headlamp assembly.

INSTALLATION

1.

- Connect the electrical connector.
- Install the headlamp assembly.
- Install and tighten the 3 bolts.

Torque: 4.1Nm

2.

- Connect the headlamp washer jet hose.
- Install the headlamp finisher assembly.
- Install and tighten the bolt.

Torque: 4.1Nm

3.

- Install the radiator grille.
- Connect the electrical connector.

4.

- Install the hood latch panel finisher.
- Install the 6 clips.

5.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

6.

Align the headlamps on both sides.

Refer to: [Headlamp Adjustment](#) (417-01 Exterior Lighting, General Procedures).